



WATERCRAFT SERVICE Bulletin

Date: September 14 2006 Subject: Storage Procedure for 4-TEC™ Engine Equipped Vehicles No. 2006-15

MODEL YEAR	MODEL	MODEL NUMBER	SERIAL NUMBER
2006	All 4-TEC engine equipped vehicles	All	All

NOTE: Refer to appropriate Sea-Doo SHOP MANUAL when servicing a Sea-Doo watercraft.

NOTE: Intercooler equipped models require extra maintenance. Refer to INTERCOOLER ANTIFREEZING PROTECTION section of this bulletin.

PROPULSION SYSTEM

 Verify jet pump grease for water contamination.
 Check for the presence of water in cone and bearing; if so, replace oil seal and sleeve. Refer to SHOP MANUAL for proper procedure.

CAUTION: Use only Bombardier* jet pump grease or equivalent, otherwise components service life could be reduced. Do not mix grease brands or types.

FUEL SYSTEM

- · Verify fuel system.
- Check fuel hoses for leaks.
- Replace damaged hoses or clamps if necessary.
- Fill up fuel tank completely. Ensure there is no water inside fuel tank.

NOTE: Sea-Doo Fuel Stabilizer (P/N 413 408 600) or equivalent should be added in fuel tank to prevent fuel deterioration. Follow manufacturer's instructions for proper use.

CAUTION: Should any water be trapped inside fuel tank, severe internal damage will occur to the fuel injection system (if so equipped).

CAUTION: Fuel stabilizer should be added prior to engine lubrication to ensure fuel system components protection against varnish deposits.

△ WARNING

Fuel is inflammable and explosive under certain conditions. Always work in a well ventilated area. Do not smoke or allow open flames or sparks in the vicinity. Fuel tank may be pressurized, turn cap slowly when opening. Never use an open flame to check fuel level. When fueling, keep watercraft level. Do not overfill or top off the fuel tank and leave watercraft in the sun. As temperature increases, fuel expands and might overflow. Always wipe off any fuel spillage from the watercraft. Periodically inspect fuel system. Always turn the fuel tank valve (if so equipped) to OFF position when storing the watercraft.

ENGINE OIL AND FILTER CHANGE

· Change engine oil and filter.

Refer to LUBRICATION in ENGINE section of SHOP MANUAL.

EXHAUST COOLING SYSTEM FLUSHING

 Flush exhaust cooling system with fresh water to prevent salt, sand or dirt accumulation which will clog water passages.

For proper procedure, refer to FLUSHING AND LUBRICATION in SHOP MANUAL.

CLOSE LOOP COOLING SYSTEM (ENGINE)

 Replaced antifreeze for the storage period to prevent antifreeze deterioration.

13 Sea Doo Shop Manual

Clifford Lane



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