

- 4 **Alex** We've sold out of those. I'm afraid. But you can choose something else if you like.
 5 **Kim** Can I try this top on?
 6 **Alex** Of course. The changing rooms are over there.
- 8 1 am writing 6 refused
 2 bought 7 was told
 3 paid 8 was caused
 4 took 9 enclose
 5 was 10 hearing

Unit 6 A perfect world

Vocabulary (page 48)

- 1 1 elections 6 nation
 2 borders 7 government
 3 flag 8 currency
 4 ministers 9 democracy
 5 head of state 10 law
- 2 1 e 3 d 5 b 7 g
 2 a 4 f 6 h 8 c
- 3 1 currency 4 elections
 2 democracy 5 government
 3 citizens 6 head of state
- 4 Students' own answers.

Language focus (page 49)

- 1 1 let 4 make
 2 make 5 let
 3 make 6 let
- 2 1 Will your parents let you go to the football match on Saturday?
 2 Our teacher always makes us do extra homework.
 3 My dad makes me clean my room every Friday.
 4 Does your mum sometimes let you go to bed after midnight?
 5 Our teacher never lets us go home early.
 6 My brother made me help him with the housework yesterday.
- 3 1 The website won't open unless you've got the password.
 2 Please will you call me if you find my wallet?
 3 My parents won't give me any

- my exams.
 4 If it rains, we won't play football in the park.
 5 Unless you practise more, you won't get into the team.
 6 I won't call you if we get home really late.
 7 Unless more people vote for her this time, she'll lose the election.
 8 What will happen to Chelsea if they don't score enough goals?

4 Students' own answers.

Vocabulary (page 50)

- | Across | Down |
|----------|-------------|
| 1 invest | 1 introduce |
| 3 ban | 2 tax |
| 4 permit | 5 vote |
| 6 reduce | 6 raise |
| 8 lower | 7 elect |
| 9 cut | |
- 2 1 d 3 c 5 a 7 a
 2 b 4 c 6 a 8 d
- 3 1 vote 5 lower
 2 elect 6 ban
 3 invest 7 tax
 4 introduce 8 raise
- 4 Students' own answers.

Language focus (page 51)

- 1 1 b 3 e 5 a
 2 c 4 f 6 d
- 2 1 If I had a pet, it would be a cat or a dog.
 2 I'd be amazed if everybody voted for that singer.
 3 If I wasn't busy, I'd watch TV.
 4 What would you do if you didn't have homework tonight?
 5 How would you feel if you didn't pass the exam?
- 3 1 If you were a minister, what would you ban?
 2 What would you study if you went to university?
 3 If you had £500, what would you buy?
 4 If you had a superpower, what would it be?

- 5 Where would you live if you were rich?
 Student's own answers.

- 4 1 were; 'd travel
 2 didn't see; would you feel
 3 would you do; saw
 4 eat; 'll be
 5 would you vote; were
 6 're; won't wait
- 5 1 'd saved 4 didn't have
 2 was; / were 5 hadn't gone
 3 'd won 6 had

Reading (page 52)

- 1 b
- 2 1 c 3 b 5 d
 2 a 4 e
- 3 1 false 4 true
 2 false 5 false
 3 true
- 4 1 Because it gives them hope.
 2 His father was from Kenya, his mother was from Kansas.
 3 He was elected President of the USA in 2008.
 4 By giving them a voice.
 5 He promised to end some of the wars in the Middle East.
- 5 1 by 4 in
 2 in 5 by
 3 on 6 on

Writing (page 53)

- 1 1 c 3 b 5 e
 2 a 4 f 6 d
- 2 1 which 4 them
 2 their 5 who
 3 We 6 This
- 3 1 that politicians don't listen
 2 don't vote
 3 won't have
 4 heard everybody's opinions
 5 would be more interested
 6 felt that their opinions
 7 voted
 8 be a positive
 9 society and individuals
- 4 Students' own answers.

Answer Key For Spectrum Grade 5

Thomas Richards

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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leaders if the symbol has a leader click once to place the leader then click a second time to place the symbol multiple leaders while dragging the symbol and before placing it press ctrl the note stops moving and a second leader is added while still

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conventional method for designing surface finish as per is 696 surface texture specified by indicating the following a roughness value i e ra value in mm b machining allowance in mm c sampling length or instrument cut off length in mm d machining production method and e direction of lay in the symbol form as x m c r

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for jis symbols specify roughness ra roughness rz rmax for gost symbols you can also select use for notation displays the surface finish symbol 0 5 times larger than the default size add default symbol displays the default surface finish symbol in parentheses format use document font

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bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types

grades and symbols for electro galvanizing as shown in the table below

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1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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jan 6 2021 the basic surface finish symbol is a check mark with the point resting on the surface to be specified variations of this symbol provide additional instructions as described in the table below figure 5 surface finish symbols basics

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

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to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

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may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

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use the toolbox surface finish symbol dialog box to configure the surface finish symbols you add to drawings to open the toolbox surface finish symbols dialog box do one of the following click surface finish symbols mechanical toolbox toolbar

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may 28 2023 the surface finish symbol standards refer to the internationally recognized guidelines and conventions for representing surface finishes on engineering drawings there are mainly two standards iso 1302 asme y14 36 you can follow the above standards when you need to use surface finishing symbols for your drawings

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