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15. Install the release roller assembly making sure the four springs are in position; then using a crisscross pattern, tighten the four cap screws securely.

■NOTE: Tighten the four roller assembly cap screws in a crisscross pattern making sure there is no clearance between the clutch plates when secured.



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16. Slide the clutch release arm and gear shift shaft into the crankcase.



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E. Release Roller Guide F. Cover

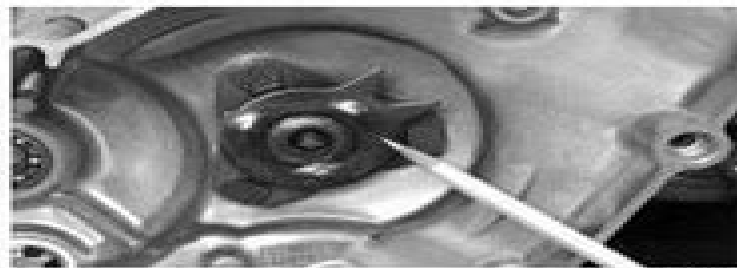
■NOTE: Steps 1-16 of the preceding sub-sections must precede this procedure.

■NOTE: At this time, care should be taken that the alignment pins are installed in the crankcase and the gasket is in position.



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17. Install the right-side cover onto the right side crankcase half making sure the release roller guide remains correctly positioned; then install the cap screws. Note the proper locations of the long cap screw with rubber washer and the two wire forms.



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18. Tighten the cap screws in a crisscross pattern to 0.9-1.3 kg-m (6.5-9.5 ft-lb).

3

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