

**SAUDI ARABIAN OIL COMPANY (Saudi Aramco)
GENERAL INSTRUCTION MANUAL****ISSUING ORG.** LOSS PREVENTION DEPARTMENT**SUBJECT** ABRASIVE BLASTING OPERATIONS**G. I. NUMBER** 6.021 *Approved***ISSUE DATE**
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REFERENCES—Latest Edition

- (1) U.S. Code of Federal Regulations Title 29, Occupational Safety and Health Administration, Labor, Part 1910, Section 1000, Air Contaminants (29 CFR 1910.1000)
- (2) Saudi Aramco Construction Safety Manual
- **(3) Saudi Aramco Safety Handbook
- (4) ANSI/ASC Z9.4, Abrasive Blasting Operations - Ventilation and Safe Practices
- (5) GI 1780.001 - Atmosphere-Supplying Respirators
- (6) SAES-H-102 - Safety Requirements for Coating Applications
- (7) GI 2.100 - Work Permit System
- (8) SAES-A-105 - Noise Control
- (9) NFPA 77, Recommended Practice on Static Electricity
- (10) API RP 2003, Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents
- (11) ANSI/API Publication 2015, Requirements for Safe Entry and Cleaning of Petroleum Storage Tanks
- (12) API Publication 2026, Safe Access/Egress Involving Floating Roofs of Storage Tanks in Petroleum Service
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- (14) GI 150.001 - Asbestos Hazard Management

1. INTRODUCTION

This General Instruction outlines Saudi Aramco safety requirements for abrasive blasting operations. It includes requirements for operators, assistants, and other personnel in the area. Mandatory safety requirements for surface and work site preparation, and painting/coating operations shall be per the Saudi Aramco Construction Safety Manual and SAES-H-102, Safety Requirements for Coating Applications.

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