

Disassembling Pinion Gear

NOTE: This procedure can be performed on a rear gear case.

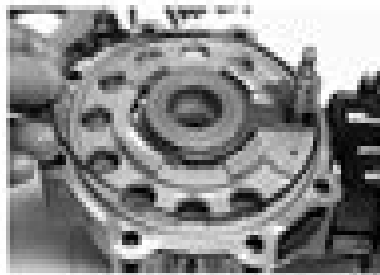
1. Using a Torx screw, remove the cap screws securing the pinion housing. Account for the snap lock, and spring.



2. Using a Torx screw, remove the cap screws securing the gear case cover. Account for and note side of the ID tag location for assembling purposes.



3. Using a plastic mallet, tap lightly to remove the differential cover. Account for an O-ring.

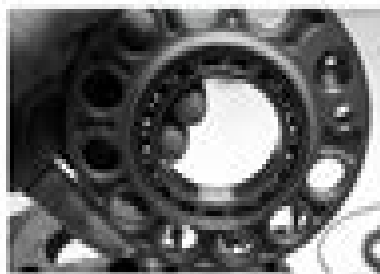


NOTE: If the cover is difficult to remove, pry on the cover in more than one recessed location.

4. Remove the splined coupling, shaft lock, pin, and spring of the differential lock assembly and set aside. Note position of pins for assembling purposes.



5. Remove the left gear case bearing flange assembly and account for a shim. Mark the shim as left-side.



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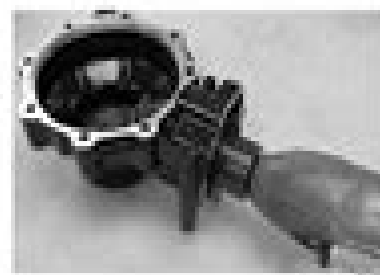


6. Place the differential into the gear case down, then lift the housing off the spider assembly. Account for shims and work on right-side.



7. Using the 48 mm bearing flange lock, remove the lock roller securing the pinion gear assembly.

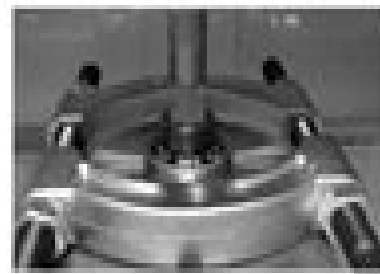
NOTE: On a front differential, the lock roller has right-hand threads. On a rear gear case, the lock roller has left-hand threads.



8. Using the Pinion Gear Shaft Removal Tool and a hammer, remove the pinion gear from the gear case housing.



9. Secure the pinion gear in a bearing puller, then remove the pinion bearing using a press. Account for a roller and a bearing.



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