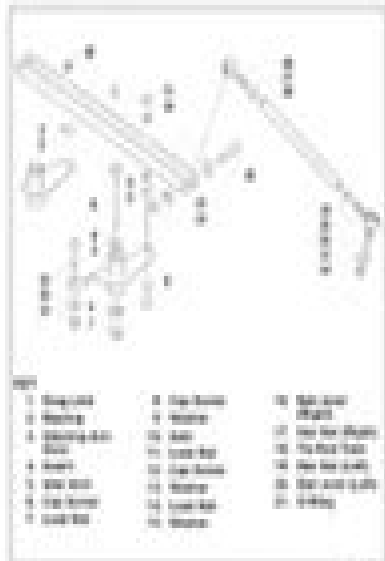


## INSPECTION

**NOTE:** Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

- Inspect the entire drag link assembly in the area where the ball joints attach the any signs of cracks, wear, or damage.
- Inspect the bearings, mounts, and ends for wear or damage.

## INSTALLING



- |                    |               |                  |
|--------------------|---------------|------------------|
| 1 Drag Link        | 10 Tie Rods   | 19 Ball Joint    |
| 2 Bearing          | 11 Mount      | 20 Mount         |
| 3 Steering Knuckle | 12 Ball       | 21 Tie Rod Upper |
| 4 Ball             | 13 Upper Ball | 22 Tie Rod Lower |
| 5 Ball Joint       | 14 Mount      | 23 Ball Joint    |
| 6 Tie Rod          | 15 Lower Ball | 24 Mount         |
| 7 Tie Rod          | 16 Mount      |                  |
| 8 Tie Rod          | 17 Tie Rod    |                  |
| 9 Tie Rod          | 18 Tie Rod    |                  |

Fig. 10

- Place the drag link in a vice. Then remove the tie rod to the drag link with cup washers, washers, and ball joint shims coated with grease. Lubricate them. Tighten to 1.7 kg-m (15 ft-lb).
- Slide the drag link in from the side of the steering knuckle frame, which the steering knuckle was removed. Then carefully slide the knuckle over the tie rod end.

**NOTE:** Applying soapy water to the steering knuckle will aid in sliding the knuckle over the tie rod end.

- Secure the drag link to the steering knuckle with cup washers coated with grease. Lubricate them, washers, bearing washers, and ball joint. Tighten to 1.7 kg-m (15 ft-lb).



Fig. 11

- Install the tie rod ends either upper or lower to the chassis with the two cup washers. Tighten cup washers to 1.7 kg-m (15 ft-lb). Install the cup washers securing the upper or lower bracket to the upper or lower control arm. Tighten cup washers to 1.7 kg-m (15 ft-lb).

- Place the steering knuckle into position on the front end of the vehicle. Secure with all-nipping wires.

- Install the tie rods (steering knuckle coated with grease. Lubricate them) on the spindle with a nut and steering knuckle. Secure with all-nipping wires, and lock nuts. Tighten to 1.7 kg-m (15 ft-lb).



7

**NOTE:** Check all drag link and ball joint fasteners to ensure they are tight. Turn the front-end hub-left and hub-right several times to ensure free movement.

- Check and adjust all alignment (see the Alignment in this section).

## Tie Rods (120 cc Model)

### REMOVING AND DISASSEMBLING

- Remove the tie rod from the spindle.



Fig. 12

- Remove the tie rod from the steering knuckle with a nut and steering knuckle (120 cc) - Removing all-nipping wires.

- Loosen the tie rod mounting for the tie rod. Then remove the ball joint from the tie rod. Then the tie rod from the steering knuckle.

### CLEANING AND INSPECTION

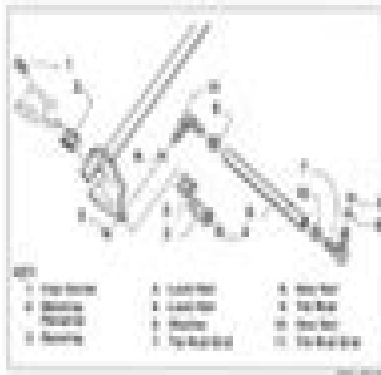
**NOTE:** Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

- Inspect the ball joint and tie rods for damaged threads or wear.
- Inspect the ball joint and tie rods for cracks or unusual flex.
- Wash the ball joint in petroleum solvent. Then fully compressed air. Inspect the ball joint joint and tie rods. Apply a low-temperature grease to the ball joint.

### WARNING

Always wear safety glasses when using compressed air.

### ASSEMBLING AND INSTALLING



- |           |            |            |
|-----------|------------|------------|
| 1 Tie Rod | 6 Tie Rod  | 11 Tie Rod |
| 2 Tie Rod | 7 Tie Rod  | 12 Tie Rod |
| 3 Tie Rod | 8 Tie Rod  |            |
| 4 Tie Rod | 9 Tie Rod  |            |
| 5 Tie Rod | 10 Tie Rod |            |

Fig. 13

- Slide the tie rod through the steering knuckle. Then install the tie rod end (steering knuckle) on the tie rod.

**NOTE:** Each tie rod end and ball joint is either a right-hand or left-hand thread. Therefore, each can only be installed on one end of the tie rod. The right-hand thread is the inside tie rod end and joint end.

- Secure the tie rod to the steering knuckle. Tighten to 1.7 kg-m (15 ft-lb).

- Secure the steering knuckle to the frame and tie rods. Tighten to 1.7 kg-m (15 ft-lb) - Securing all-nipping wires.

- Secure the tie rod to the spindle with a lock nut. Tighten to 1.7 kg-m (15 ft-lb).



Fig. 14

**NOTE:** The ball joint must be installed on the bottom side of the spindle with.

- Lock the tie rod against the tie rod. Then adjust the alignment (see appropriate the Alignment in this section).

### WARNING

Respectfully lock the tie rod against the tie rod. May cause loss of controllability and possible personal injury.

## Tie Rods

### REMOVING AND DISASSEMBLING

- Remove the ball joint mounting for the tie rod to the spindle. Remove for a washer and spring.

**NOTE:** Note whether the tie rod is installed on the top side or on the bottom side of the spindle for installing purposes.

# Arctic Cat 2004 T 660 Turbo Manual

**Arctco, Inc**



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## **Table of Contents Arctic Cat 2004 T 660 Turbo Manual**

1. Understanding the eBook Arctic Cat 2004 T 660 Turbo Manual
  - The Rise of Digital Reading Arctic Cat 2004 T 660 Turbo Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Arctic Cat 2004 T 660 Turbo Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Arctic Cat 2004 T 660 Turbo Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Arctic Cat 2004 T 660 Turbo Manual
  - Personalized Recommendations
  - Arctic Cat 2004 T 660 Turbo Manual User Reviews and Ratings
  - Arctic Cat 2004 T 660 Turbo Manual and Bestseller Lists
5. Accessing Arctic Cat 2004 T 660 Turbo Manual Free and Paid eBooks
  - Arctic Cat 2004 T 660 Turbo Manual Public Domain eBooks
  - Arctic Cat 2004 T 660 Turbo Manual eBook Subscription Services
  - Arctic Cat 2004 T 660 Turbo Manual Budget-Friendly Options

6. Navigating Arctic Cat 2004 T 660 Turbo Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Arctic Cat 2004 T 660 Turbo Manual Compatibility with Devices
  - Arctic Cat 2004 T 660 Turbo Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Arctic Cat 2004 T 660 Turbo Manual
  - Highlighting and Note-Taking Arctic Cat 2004 T 660 Turbo Manual
  - Interactive Elements Arctic Cat 2004 T 660 Turbo Manual
8. Staying Engaged with Arctic Cat 2004 T 660 Turbo Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Arctic Cat 2004 T 660 Turbo Manual
9. Balancing eBooks and Physical Books Arctic Cat 2004 T 660 Turbo Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Arctic Cat 2004 T 660 Turbo Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Arctic Cat 2004 T 660 Turbo Manual
  - Setting Reading Goals Arctic Cat 2004 T 660 Turbo Manual
  - Carving Out Dedicated Reading Time
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  - Fact-Checking eBook Content of Arctic Cat 2004 T 660 Turbo Manual
  - Distinguishing Credible Sources
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  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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