



1. To start
Universal bearing support

6. Install all other removed parts.

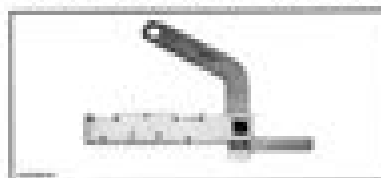
ENGINE SUPPORTS

Engine Support Inspection

Check if engine supports are cracked, bent or damaged. Replace if necessary.

Engine Support Removal

NOTE: Remove the exhaust manifold and install the ENGINE LIFTING TOOL, P/N 529-006 161 before beginning the engine support removal procedure.



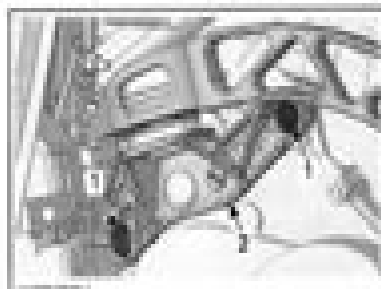
PTO Side Front Engine Support

1. Remove drive and driven pulleys. Refer to **DRIVEN PULLEY AND COUNTERSHAFT (1200 4-TEC)** subsection.
2. Remove and discard bolt securing the engine rubber mount to front engine support.



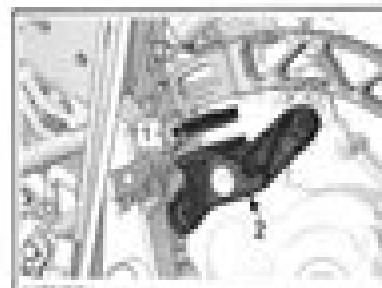
1. Engine rubber mount and
front
engine support

2. Remove screws and washers securing the front engine support to engine. To reach the front screws, use the following tools:
 - A 1/8 inch drive socket
 - A long extension selector
 - An universal joint
 - A short 12 mm socket.



1. Front engine support screws
2. Engine support

4. Discard engine support screws.
5. Remove the engine stopper and the engine support.



1. Engine stopper
front engine support

PTO Side Rear Engine Support

1. Remove drive and driven pulleys. Refer to **DRIVE SYSTEM AND BRAKE** section.
2. Loosen bolt securing the rear engine rubber mount to rear engine support.



1. Engine rubber mount and
rear
engine support
2. Universal bearing support

3. Remove screws and washers securing the rear engine support to engine. Discard engine support screws.



1. Rear engine support screws

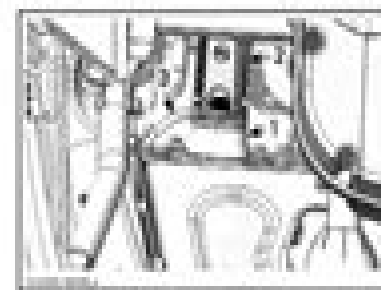
4. Remove the engine stopper and the engine support.



1. Engine stopper
Rear engine support

MAG Side Front Engine Support

1. Remove exhaust pipe to make room. Refer to **EXHAUST SYSTEM** subsection.
2. Remove and discard screw securing the ground cable and the front engine support to engine rubber mount.



1. Ground cable
2. Engine support
3. Ground cable

3. Remove and discard both screws retaining the engine support to engine.

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Ying Liu



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