#### Lift Bracket





- 1. Floreign De Hit bracket boths
- 2. Plantage the IR bracket.
- 2. Hotel the Wilcocket.
- Install the IIII bracket bolts. Tighton the IVI bracket bo (40 to 10).



Install water hous from thermostal housing to manifold (A).

- Install alternator with mounting bracket (A). Tighten screws (B) to 25-30 ft. Ib. (25-41 form). Remotal fast following the procedures based in the General Information section of this manual. Tighten the alternator screws. (C) to 26-30 ft. Ib. (25-41 form).
- Reconnect throttle cable to anchor block and actualing bracket. Secure with coller pin.
- F. Connect bathey cables. Start engine and check for fuel leaks.

#### Spark Plug





- Clean the area around the spork plug and with core prevent did from entering the cylinders when the spomensed.
- 2. Using 5-8 in spark plug socket, remove spark plug.
- 5. Set the spain plus one to 5,045 in (1,14 med)
- 4. Install the sport plags.
- Tighteen the sprark plages to 30 Nove (22 to 5).





- Decembed the secondary syntion when (1) from the spark plugs and the syntion coil.
- Disconnect the primary ignition harness (4) from the ignition coll. Es not remove the wises from the distributor unions it is necessary.
- 3. Promove the distributor hold down bolt (f):

NOTE: Use special tool P.N. 68665 on 3,00L-6 and later engines to remove distributor hold down bot.

4. Remove the distributor (2) and gainet (3).

#### Rocker Arm Cover



- 1. Remove the racker arm cover bolts
- 2. Finneys the rocker arm cover
- 2. Person's the gasket.

#### Installation.

- 1. Install a new rocker arm cover gasket.
- 2. Install the valve rector are cover
- Install the rocker are both. Tighten the rocker are a 4.5 New (AC Ib etc.)

http://engine.od.ua

# Volvo Penta Workshop (Service / Repair) Manual

39 VPA 7740096-03-0096

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**Volvo Penta** 

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