

Specifications* (TS 640 & TS 640 L)

Engine		
Engine Model		PJ640-AC
Displacement		639 cc (39 cu in.)
Horsepower		62
Peak Operating RPM (full-open)		6600 ± 200
RPM Limiter		Digital/7100 ± 200 RPM
Bore X Stroke		75.7 X 71 mm (2.98 X 2.80 in.)
Compression Ratio		7.6 : 1
Piston-Ring End Gap Range		0.2-0.4 mm (0.008-0.016 in.)
Piston Skirt/Cylinder Clearance Range		0.120-0.180 mm (0.005-0.008 in.)
Piston Pin Diameter Range		19.995-20.000 mm (0.7872-0.7874 in.)
Piston Pin Bore Diameter Range		20.002-20.010 mm (0.7875-0.7878 in.)
Connecting-Rod Small End Diameter Range		25.000-25.011 mm (1.0237-1.0241 in.)
Connecting-Rod Radial Play Range		0.000-0.018 mm (0.0000-0.0007 in.)
Crankshaft End Play Range		0.05-0.10 mm (0.002-0.004 in.)
Crankshaft Runout (max) (total indicator reading)		0.05 mm (0.002 in.)
Cooling System		Forced Water Intake
Overheat Protection		Digital/RPM Limiter (3000 rpm)
Intake System		Crankcase Reed Valves
Reed Stopper Height		10.2 mm (0.40 in.)
Exhaust System		Stainless Steel/Tuned Pipe
Starting System		Electric w/Circuit Breaker
Cylinder Boreness (max)		0.10 mm (0.004 in.)
Electrical System		
Lighting Coil Output		12V/105W
Ignition Type		CDI, Digital
Spark Plug		NGK BR6EY4
Ignition Timing BTDC @ 3200 RPM		20° 3.196 mm (0.126 in.)
Spark Plug Gap Range		0.7 - 0.8 mm (0.028-0.031 in.)

Carburetor		
Number		1
Type		Mikuni BN 36/37
Style		Butterfly w/fuel pump
Choke		Manual
Low-Speed Jet		70** 72.5***
High-Speed Jet		135** 132.5***
Main Jet		90 (Fixed Jet)
Pop-Off Pressure		38 psi** 43 psi***
Inlet Valve		1.5
Spring		80 g** 95 g***
Mixture Screw (Low-Speed) (turn out)		7.8
Idle RPM (in water)		1200-1500
Drive System		
Jet Pump Type		Jumbo Jet with Molded Intake
Impeller Type		Stainless Steel
Impeller Pitch		14"-18"
Hub Diameter/Blade Length		Large / 7 5/8 in.
Impeller Rotation		Counterclockwise
Coupling		Threaded
Operating Water Level (min)		60 cm (2 ft)
Hull		
Length		262 cm (111 in.)** 320 cm (126 in.)***
Width		110 cm (43.5 in.)** 121 cm (47.5 in.)***
Height		93 cm (36.5 in.)** 111 cm (43.75 in.)***
Miscellany		
Dry Weight (approx)		184 kg (405 lb)** 245 kg (540 lb)***
Recommended Gasoline		87 Octane Regular Unleaded
Engine Oil		Tigerhawk 50:1 Injection Oil
Break-In Fuel Mixture		50:1 plus oil injection
Injection Oil Reservoir Capacity		4.7 l (5.0 U.S. qt)
Gas Tank Capacity (actual)		47 l (12.5 U.S. gal.)** 60.6 l (16 U.S. gal.)***
Carrying Capacity (max)		168 kg (370 lb)** 223 kg (490 lb)***
Riders (max)		2 (operator/passenger)** 3 (operator/2 passengers)***
Battery		12V/14Amp/hour
Blage Pump Fuse		3-Amp

* Specifications subject to change without notice.

** TS 640

*** TS 640 L

Arctic Cat Tigershark Pwc Service Manual

Penton Staff



Arctic Cat Tigershark Pwc Service Manual:

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