#### BEAR DOINE INSPECTION.

#### PROPELLER SHAPT

Inspect the spinors of the propoler shall for wear or damage. Also, respect the bind for rule or damage.

If any defects are found, replace the propeter shaft and its boot with the new ones.



#### DRIVERSAL JOHN

inspect the universal joint and outer surface of the bearing for scuffing, were and damage. If any defects are found, replace the bearings and universal joint as a set.



Insert the universal joint to the bearing and sheck the play by turning the universal joint, as shown. If excessive play is noted, replace the bearing with a new one.



#### REAR DRIVE GEAR CASE.

Iniqued the gear case and case cover of small and dust small for year or famous.

If any year or damage is found, replace the oil local or duel local with a new one.

OR SEAS REMOVAL TO THE







Check the outer race play and smooth rotation of the bearing by hand while it is not the princin pear shaft. Imaged the princin pear for year of damage. If the princin pear is domaged, imaged the ring gear size. If any defects are found, replace the bearing and gear with the new others.

BEARING AND GEAR REMOVAL COTAT



Inspect the mig goar for year or damage.

If the ring goar is damaged, inspect the pinion goar.

If any defects are found, replace the ring goar with a new one.



Check the gear case and case cover bearings for wear or damson.

If any year or damage is found, replace the bearing with a new tree.

BEARING REMOVAL COTAS, A.











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**S Ben Porath** 

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