

REMOVAL

NOTE

When replacing the rear fenders, it is not necessary to remove the body.

1. Remove rear wheel.
2. Remove two screws to release tail lamp/turn signal lens from chrome base.
3. See [Figure 2-25](#). Disconnect tail lamp/turn signal connector (1), 4-place Multilock.
4. Disconnect rear lights harness connector (2), 6-place Multilock. Feed socket housing through opening (3) to inboard side of fender.
5. Release rear lights harness from three adhesive clips in fender well. Feed harness through holes to underside of body.
6. Remove six screws with flat washers to release fender from body.

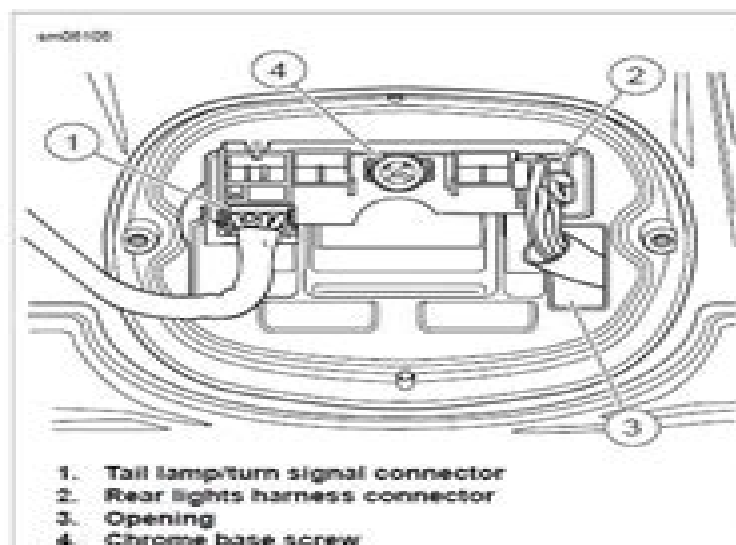


Figure 2-25. Remove Lens From Chrome Base

DISASSEMBLY

1. See [Figure 2-25](#). Remove screw (4) with flat washer to release chrome base from fender bracket.
2. Remove pin housing and circuit board from chrome base. Remove circuit board from pin housing.

ASSEMBLY

1. Install circuit board onto pin housing. Install pin housing

2. See [Figure 2-25](#). Apply Loctite Low Strength Threadlocker 222 (purple) and install screw (4) with flat washer to fasten chrome base to fender bracket. Tighten screw to 36-48 in-lbs (4.1-5.4 Nm).

NOTE

Over tightening screw can crack chrome base.

3. See [Figure 2-26](#). Inspect adhesive rubber pads on side of body. Replace if necessary.
4. Install **new** reflector, if necessary. Center reflector over rear axle and 0.25 in. (6.4 mm) above the bottom edge of the fender.

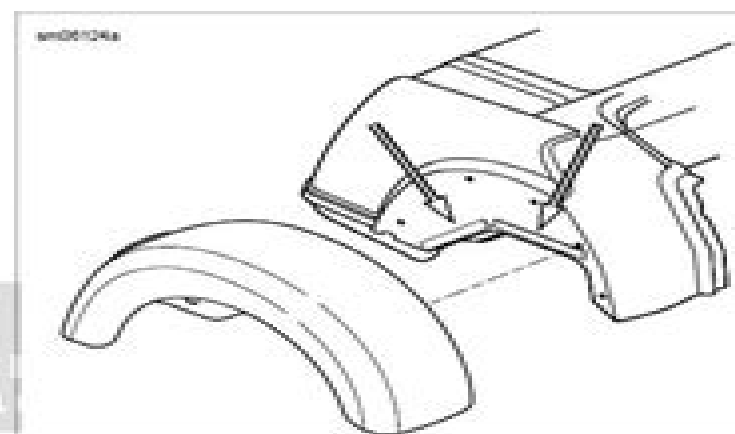


Figure 2-26. Install Fender Pads

INSTALLATION

1. Apply Loctite Threadlocker 243 (blue) (Part No. 99642-97) to threads of six screws.
2. Install screws with flat washers to fasten fender to body. Tighten screws to 108-132 in-lbs (12.2-14.9 Nm).
3. Route rear lights harness through holes to inboard side of fender. Capture harness in three adhesive clips in fender well. Install **new** adhesive clips if damaged or missing.
4. See [Figure 2-25](#). Route connector housing through opening (3) to outboard side of fender. Mate rear lights harness connector (2), 6-place Multilock.
5. Mate tail lamp/turn signal connector (1), 4-place Multilock.

NOTE

Over tightening screws can crack the lens.

6. Place tail lamp/turn signal lens into position against chrome base. Install two screws and tighten to 21-24 in-lbs (2.4-2.7 Nm).
7. Install rear wheel. See [2.4 REAR WHEELS](#).

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Helming



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